

Date: Wednesday, 29/04/2009 3:02:34 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SPRING
<b>Job Number</b> : 47614	
<b>Estimate Number</b> : 12285	
<b>P.O. Number</b> :	<b>Part Number</b> : D33355
<b>This Issue</b> : 29/04/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3335 REV.D
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : D
<b>Previous Run</b> : 44058	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 10/05/2009 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 09.04.29</u>	
<b>Comment</b> : Est. A 06.02.10 New issue EC	
Est Rev:B 09-02-18 rev.d as per dwg DD verified by:EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D3335	Spring
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**Comment:** Qty.: 0.5000 Each(s)/Unit Total : 5.0000 Each(s)

Spring

batch: B31593

Ep 09/05/06

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Cut spring as per dwg D3335

Ep 09/05/06

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

S 09/05/06 (XLO)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

ID &amp; STOCK

87 9/5/06

(100)

SP

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

09/05/06

Job Completion



mf 09-05-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

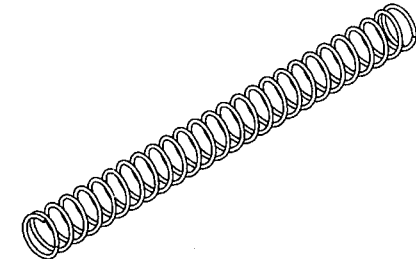
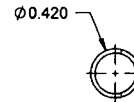
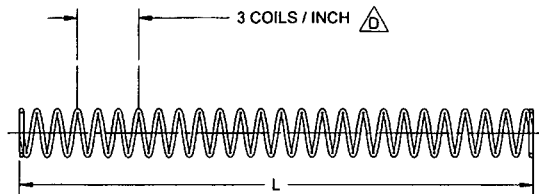
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# SPECIFICATION CONTROL DRAWING



D3335-X SPRING

DART P/N	L (in)	
D3335-1	4.38	△B
D3335-3	7.63	△B
D3335-5	1.20	△C

NO. 171014  
 WORK ORDER  
 WITHOUT NOTICE  
 SUBJECT TO AMENDMENT  
 UNCONTROLLED COPY  
 ENGINEERING  
 RETURN TO  
 SHOP COPY

RELEASED  
 9/2/05

- NOTES:  
 1) MATERIAL: SPRING STEEL, Ø0.035 WIRE  
 2) FINISH: LPS PROCYON  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: N/A  
 8) POSSIBLE SUPPLIER: VICTORY SPRINGS, LENGTH REQUIRED: 12"

DESIGN	MB	DART AEROSPACE LTD	REV. D
DRAWN	1/2	HAWKESBURY, ONTARIO, CANADA	SHEET 1 OF 1
CHECKED		DRAWING NO. D3335	SCALE
MFG. APPR.		TITLE SPRING	NTS
APPROVED		DATE 08.06.05	
DE APPR.		COPYRIGHT © 2004 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	